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STUDS • NUTS • BOLTS • WASHERS

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Thread Pitches

For Standard & Metric Fasteners

Standard			
Diameter	NC Pitch	NF Pitch	Stud Pitch
#0	X	80	X
#1	64	72	X
#2	56	64	X
#3	48	56	X
#4	40	48	X
#5	40	48	X
#6	32	40	X
#8	32	40	X
#10	24	32	X
#12	24	28	X
1/4	20	28	20
5/16	18	24	18
3/8	16	24	16
7/16	14	20	14
1/2	13	20	13
9/16	12	18	12
5/8	11	18	11
3/4	10	16	10
7/8	9	14	9
1	8	14	8
1-1/8	7	12	8
1-1/4	7	12	8
1-3/8	6	12	8
1-1/2	6	12	8
1-5/8	5	12	8
1-3/4	5	12	8
1-7/8	X	X	8
2	4-1/2	12	8
2-1/4	4-1/2	12	8
2-1/2	4	12	8
2-3/4	4	12	8
3	4	12	8
3-1/4	4	12	8
3-1/2	4	12	8
3-3/4	4	12	8
4	4	12	8

Metric			
Diameter	Coarse	Fine	Extra Fine
M1	0.25	X	X
M1.2	0.25	X	X
M1.4	0.3	X	X
M1.6	0.35	X	X
M2	0.4	X	X
M2.5	0.45	X	X
M3	0.5	X	X
M3.5	0.6	X	X
M4	0.7	X	X
M5	0.8	X	X
M6	1	X	X
M7	1	X	X
M8	1.25	1	X
M10	1.5	1	1.25
M12	1.75	1.25	1.5
M14	2	1.5	X
M16	2	1.5	X
M18	2.5	1.5	2
M20	2.5	1.5	2
M22	2.5	1.5	2
M24	3	1.5	2
M27	3	1.5	2
M30	3.5	1.5	2
M33	3.5	1.5	2
M36	4	1.5	3
M39	4	3	X
M42	4.5	3	X
M45	4.5	3	X
M48	5	3	X
M52	5	3	X
M56	5.5	4	X
M60	5.5	4	X
M64	6	4	X
M68	6	4	X
M72	6	4	X
M76	6	4	X

